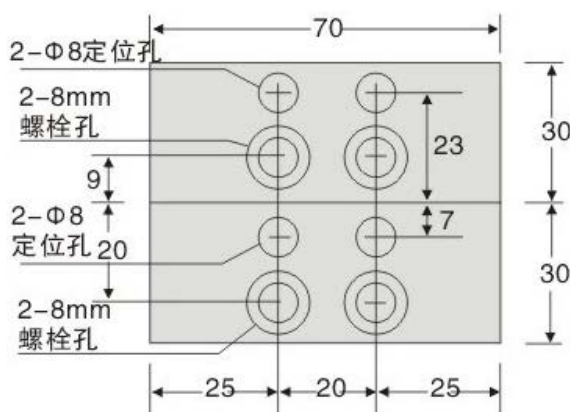


(Use for 80kg, 120kg, 150kg)



(Use for 200kg)

Material
M材質
SCM21

扣模器之功能及使用說明

- 1 本裝置適合於三搜闢之針點射出模, 有拉斷料頭與脫模一次完成之功能。(二色成型之最適)
- 2.本產品採用精密鑄造而成, 精度高, 拉勾採用高級合金鋼經熱處理研磨而成, 勾力特強, 兩側採用之耐熱彈簧片, 彈性佳, 耐熱力強, 有數十萬次之開模能力。
- 3.本裝置作用力向外側, 故不傷模具, 裝置時兩邊對稱、固定銷孔用5mm之絞刀絞過後, 再以固定銷固定之, 以增加固定性。
- 4.本裝置尺寸有二型, 但扣模力分為四種, 如下:

GBLS-100拉模力80kg

GBLS-200拉模力120kg

GBLS-300拉模力150kg

GBLS-600拉模力200kg

大型模具使用時可一次安裝2組以上之扣模器

Functions & Instructions

1.Excellent for 3-pcs mold plates for its precision injection(for example:needle-point injection).It will cut off the excessive materials and leave the mold at the time of finishing.(especially good for double-color injection)

2.Slide Lock was made by precision casting methods.

Hanger was made by heat-treated and grinded a1loy steel that provides very strong hanging power.Using heat-resistant springs on the both sides that make the lock slide can endure over 100,000 times of usage. 3.When assemble the Slide lock,line up both sides evenly,then using 5mm reamer to ream. 4.2 different sizes with 4 different mold clamping force:

GBLS-100 with mold clamping force up to 100kg

GBLS_200 with mold clamping force up to 200kg

GBLS-300 with mold clamping force up to 300kg

GBLS_600 with mold clamping force up to 600kg

Can be used for more than 2 sets of slide Locks when install into larger molding machines.

Type	Kg
JH065	80
	120
	150
	200

● Order:Catalog No. KG

2D下載

3D下載

返回索引