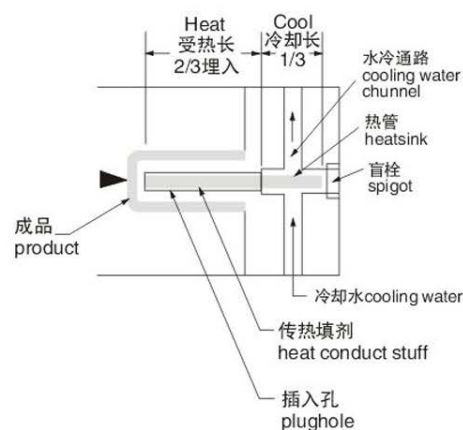


標準組立範圍
Normal Equip Area



Material 材質
銅+冷卻液 copper+cooling liquid

Catalog N o.		L							
Type	D	40-80	81-120	121-150	151-185	186-220	221-250	251-275	276-300
JH075	3	390	390	490	490	610	610	680	730
	4	340	340	410	410	490	490	540	610
	5	340	340	410	410	490	490	540	610
	6	340	340	410	410	490	490	540	610
	8	440	440	540	540	680	680	730	850

熱管方式之優點:

1. 成形循環可縮短30%以上(高速吸熱與冷卻)
2. 可獲得殘留應力少的成形品(防止產品縮水與變形)
3. 成形品精度佳(冷卻水不沸騰)
4. 成形品外表面佳(防止水垢產生)
5. 可減少顏色不均的現象(可長時間運轉)
6. 模具保養很有效,因此可維持精度,并減少勞動力。
7. 隻需裝上附加的熱管,即能進行模具改良。

安裝方法:

1. 安裝冷卻管的孔徑加工要比冷卻管大0.1m/m-0.2m/m.
2. 冷卻管裝入後,請用傳熱填劑將多的空間填滿。
3. 冷卻水道孔徑加工請比冷卻管大兩倍以上。
4. 冷卻管安裝時,請將冷卻管總長的1/3或2/3長度埋入模具之內以確保安全。

Advantages:

1. Can save at least 30% of molding cycle(super absorbency and cool down time) .
2. Less cull in molding products.(can prevent the final products from shrinkage and deformation)
3. Produce highly accurate final molding products(Preventing water from boiling)
4. Outstanding surface on the final products(avoid any water waste)
5. Can prevent color from inconsistency.(endure long-hour operating time)
6. Helps maintaining molds and reducing labor cost.
7. Simply add heatsink to improve molds function.

Installation:

1. When installing into molds ,please make sure the space is at least 0.1mm to 0.2mm wider than heatsink.
2. After installing,please use fitters to fill the gap.
3. Leave at least twice of the hole space for water cooling path.
4. For safety please insert at least 1/3 of heatsink into molds.

2D下載

3D下載

返回索引